

Durethan® BKV30 DUS037

PA6–GF30

30% Glass Reinforced, Injection Molding

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	<i>DRY / COND</i>		
Tensile modulus	9800 / 6100	MPa	ISO 527-1/-2
Stress at break	170 / 105	MPa	ISO 527-1/-2
Strain at break	3 / 6	%	ISO 527-1/-2
Flexural modulus	8600 / 5100	MPa	ISO 178
Flexural strength	275 / 170	MPa	ISO 178
Charpy impact strength (+23°C)	80 / 95	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	13 / 20	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	<i>DRY / COND</i>		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8 / *	E-4/°C	ISO 11359-1/-2
OTHER PROPERTIES			
	<i>DRY / COND</i>		
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m ³	ISO 1183

Property Data

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MATERIAL SPECIFIC PROPERTIES			
Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628
PROCESSING RECOMMENDATIONS			
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	270–290	°C	
Mold temperature	80–120	°C	